

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
13 January 2005 (13.01.2005)

PCT

(10) International Publication Number
WO 2005/002777 A1

(51) International Patent Classification⁷: **B23K 20/06**,
B21D 51/26

(21) International Application Number:
PCT/IL2004/000606

(22) International Filing Date: 7 July 2004 (07.07.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/484,678 7 July 2003 (07.07.2003) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

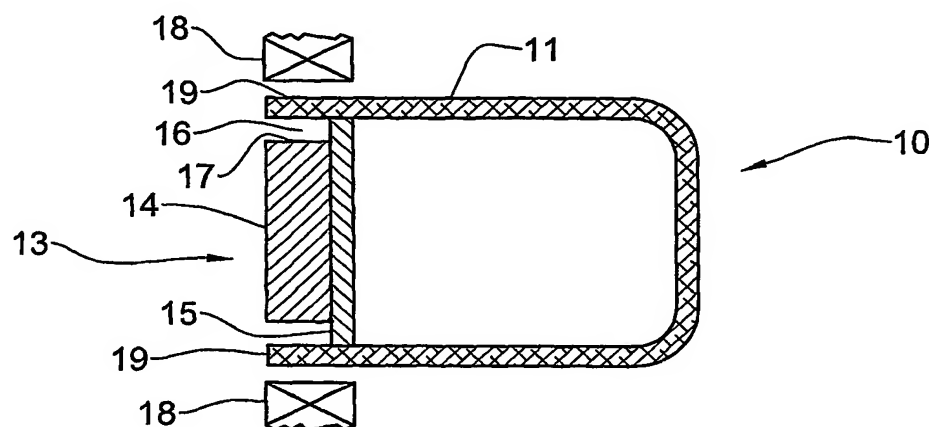
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **MAGNETIC PULSE WELDING METHOD AND APPARATUS FOR SEALING A VESSEL AND A SEALED VESSEL**



(57) Abstract: A pulsated magnetic welding method and a welding induction coil for sealing a vessel (10) are provided. The method includes providing a vessel's body (11) having an open end (12) a cover (13) including a welding part and a brim part (15). A diameter of the cover (13) at the welding part (14) is less than the diameter of the vessel's body (11) for providing an air gap (16) between the vessel's body (11) and the welding part (14). The cover (13) is placed within said open end (12) of the vessel's body (11). A welding induction coil (18) is provided around the vessel's body (11) at the place where the welding part (14) of the cover (13) is located. The welding induction coil (18) is energized to generate a pulsed magnetic force sufficient to cause bending a portion (19) of the vessel's body (11) in a radially inward direction around the cover (13) in the air gap (16). The pulsed magnetic force has such a value so to provide mutual diffusion of atoms of the vessel's body (11) and the cover (13) at their impact, thereby to weld the vessel's body (11) and the cover (13) to each other.